

**Soft top jaw set, 3 pieces, for chuck type: 400****Order data**

Order number	313315 400
GTIN	4062406699154
Item class	32R

Description**Version:**

Unstepped, for boring out to individual clamping Ø. **Milled** location faces, **not burnished**.

Application:

As the jaws can be changed or adjusted to the required diameter **in just a few seconds**, it is useful to have several jaw sets on hand ready for use at the machine. **This minimises set-up times**. The jaw units consist for example of several sets of base jaws with soft top jaws, which can be machined out to the required diameters. This rationalisation method is not only necessary for NC machines but also important for every lathe type.

For fitting to hardened base jaws. For clamping irregularly shaped or already machined components which have to be protected against damage. The jaws are machined according to the contours of the component.

Material:

Quality product made of 16MnCr5.

Suitable for:

Schunk self-centring chucks No. 313115; 313117; 313135; 313137, Röhm self-centring chucks Duro No. 313120; 313140 and other self-centring chuck systems.

Note:

Size 400 also suitable for chuck size 500.

Aluminium top jaws **on request**.

Technical description

Length L	180 mm
Slot width D	18 mm

Width B	50 mm
Height H	73 mm
for chuck type	400 mm
Bore spacing b	60 mm
Tenon length A	30 mm
suitable for colour code	Röhm self-centring chucks and jaws
suitable for colour code	Schunk self-centring chucks and jaws
Type of product	Self-centring chuck jaws